TE 240 3D

Conduct routing with cutter Ø 16 mm, collar ring Ø 30 mm and universal milling frame with template No. 5 250691 6 (frame) and template No. 5 250692 6 (door).



TE 340 3D / TE 340 3D FR

A = depth of frame rebate up to sealing B = thickness of door leaf resp. 1st door rebate A – B + 4 = Measure X

The result has to be a measure between 4.0 mm and max. 6.0 mm. (steel frame: X = 5.0 mm)

Conduct routing with cutter Ø 24 mm, collar ring Ø 30 mm and universal milling frame with template No. 5 250693 5 (Step 1) and template No. 5 250694 5 (Step 2).







TE 526 3D / TE 527 3D

- A = depth of frame rebate up to sealing
- B = thickness of door leaf resp. 1st door rebate
- A B + 4 = Measure X

The result has to be a measure between 4.0 mm and max. 6.0 mm. (steel frame: X = 5.0 mm)

Conduct routing with cutter Ø 24 mm, collar ring Ø 30 mm and universal milling frame with template No. 5 250547 6.



TE 540 3D / TE 540 3D FR

- A = depth of frame rebate up to sealing
- B = thickness of door leaf resp. 1st door rebate
- A B + 4 = Measure X

The result has to be a measure between 4.0 mm and max. 6.0 mm. (steel frame: X = 5.0 mm)

Conduct routing with cutter Ø 24 mm, collar ring Ø 30 mm and universal milling frame with template No. 5 250680 5 (Step 1) and template No. 5 250681 5 (Step 2).

TE 640 3D / TE 640 3D FR

A = depth of frame rebate up to sealing B = thickness of door leaf resp. 1st door rebate A – B + 4 = Measure X

The result has to be a measure between 4.0 mm and max. 6.0 mm. (steel frame: X = 5.0 mm)

Conduct routing with cutter Ø 24 mm, collar ring Ø 30 mm and universal milling frame with template No. 5 250659 5 (Step 1) and template No. 5 250689 5 (Step 2).



TE 645 3D

A = depth of frame rebate up to sealing B = thickness of door leaf resp. 1st door rebate A – B + 4 = Measure X

The result has to be a measure between 4.0 mm and max. 6.0 mm. (steel frame: X = 5.0 mm)

Conduct routing with cutter Ø 24 mm, collar ring Ø 30 mm and universal milling frame with template No. 5 250945 5 (frame, step 1), template No. 5 250946 5 (frame, Step 2), template No. 5 250947 5 (door, step 1) and template No. 5 250948 5 (door, step 2).





TE 540 3D Energy

(exemplary illustration)

A = depth of frame rebate up to sealing

B = thickness of door leaf resp. 1st door rebate

A – B + 4 = Measure X

The result has to be a measure between 4.0 mm and max. 6.0 mm. (steel frame: X = 5.0 mm)

Conduct routing with cutter Ø 24 mm, collar ring Ø 30 mm and universal milling frame with template No. 5 250680 5 (step 1), template No. 5 250681 5 (step 2) and template No. 5 250939 5 (additional routing Energy).



TE 541 3D FVZ

Conduct routing with cutter Ø 24 mm, collar ring Ø 30 mm and universal milling frame with template No. 5 250942 5 (frame, step 1), template No. 5 250943 5 (frame, step 2), template No. 5 250682 5 (frame, step 3), template No. 5 250942 5 (door, step 1), template No. 5 250943 5 (door, step 2) and template No. 5 250944 5 (door, Step 3).



TE 311 FVZ

Conduct routing with cutter Ø 24 mm, collar ring Ø 30 mm and universal milling frame with template No. 5 251100 6, template No. 5 251101 6 (door, door thickness 40 mm) and template No. 5 251102 6 (door, door thickness 44 mm).

TE 540 3D A8 / TE 540 3D A8 FR

Conduct routing with cutter Ø 24 mm, collar ring Ø 30 mm and universal milling frame with template No. 5 250680 5 (Step 1), template No. 5 250681 5 (Step 2) and template No. 5 250682 5 (Step 3).



TE 626 3D A8

Conduct routing with cutter Ø 24 mm, collar ring Ø 30 mm and universal milling frame with template No. 5 250659 5 (Step 1), template No. 5 250689 5 (Step 2) and template No. 5 250690 5 (Step 3).







TE 640 3D A8 / TE 640 3D A8 FR

Conduct routing with cutter Ø 24 mm, collar ring Ø 30 mm and universal milling frame with template No. 5 250659 5 (Step 1), template No. 5 250689 5 (Step 2) and template No. 5 250690 5 (Step 3).



TE 540 3D A8 (without cladding)

Conduct routing with cutter Ø 24 mm, collar ring Ø 30 mm and universal milling frame with template No. 5 250680 5 (Step 1), template No. 5 250681 5 (Step 2) and template No. 5 250687 5 (Step 3).

TE 626 3D A8 (without cladding)

Conduct routing with cutter Ø 24 mm, collar ring Ø 30 mm and universal milling frame with template No. 5 250659 5 (Step 1), template No. 5 250689 5 (Step 2) and template No. 5 250688 5 (Step 3).



TE 640 3D A8 (without cladding)

Conduct routing with cutter Ø 24 mm, collar ring Ø 30 mm and universal milling frame with template No. 5 250659 5 (Step 1), template No. 5 250689 5 (Step 2) and template No. 5 250688 5 (Step 3).





TE 380 3D

Conduct routing with cutter Ø 20 mm, collar ring Ø 30 mm and universal milling frame with template No. 5 250955 5 (frame, step 1), template No. 5 250956 5 (frame, step 2), template No. 5 250957 5 (frame, step 3), template No. 5 250958 5 (door, step 1) and template No.5 250959 5 (door, step 2).





A	В	С
Overlap thickness	RT	FT
21	9	3
22	8	3
23	8	4
24	7	4
25	7	5
26	6	5
27	5	5

TE 680 3D FD

Conduct routing with cutter Ø 20 mm, collar ring Ø 30 mm.

Overlap thickness		Template No.
21.0 mm	frame	5 251112 5
22.0 mm	frame	5 251113 5
23.0 mm	frame	5 251113 5
24.0 mm	frame	5 251113 5
25.0 mm	frame	5 251113 5
26.0 mm	frame	5 251114 5
27.0 mm	frame	5 251114 5
21.0 mm	door	5 251109 5
22.0 mm	door	5 251109 5
23.0 mm	door	5 251110 5
24.0 mm	door	5 251110 5
25.0 mm	door	5 251111 5
26.0 mm	door	5 251111 5
27.0 mm	door	5 251111 5